Mineral Water - PET Preforms

48mm TST Neck

1 2 3 4

	Preform weight (g)	Preform length (mm)	Number of Pieces in Octabin L100, W120, H114 (cm)	Number of Pieces in Carton L59, W41, H43.5 (cm)	No of Octabins in 40' HC Container	No of Cartons in 40' HC Container	No of Octabins in 15m Trailer	No of Carton boxes in 15m Trailer
1	73.00	146	3,500	250	42	624	52	650
2	78.00	146	3,500	250	42	624	52	650
3	85.00	148	3,000	250	42	624	52	650
4	90.00	148	3,000	250	42	624	52	650

30/25 High Neck

1 2 3 4 5 6 7

	Preform weight (g)	Preform length (mm)	Number of Pieces in Octabin L100, W120, H114 (cm)	Number of Pieces in Carton L59, W41, H43.5 (cm)	No of Octabins in 40' HC Container	No of Cartons in 40' HC Container	No of Octabins in 15m Trailer	No of Carton boxes in 15m Trailer
1	11.50	72.5	23,000	2,000	42	624	52	650
2	14.00	81.7	19,500	1,600	42	624	52	650
3	16.00	90	17,500	1,400	42	624	52	650
4	17.00	90	17,500	1,400	42	624	52	650
5	30.00	121	9,500	800	42	624	52	650
6	32.50	121	9,500	800	42	624	52	650
7	34.00	121	9,500	800	42	624	52	650

HARWAL MANUFACTURING CONTAINER
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29/25 Short Neck

	Preform weight (g)	Preform length (mm)	Number of Pieces in Octabin L100, W120, H114 (cm)	Number of Pieces in Carton L59, W41, H43.5 (cm)	No of Octabins in 40' HC Container	No of Cartons in 40' HC Container	No of Octabins in 15m Trailer	No of Carton boxes in 15m Trailer
1	6.50	50.4	36,500	2,900	42	624	52	650
2	7.50	50.4	36,500	2,900	42	624	52	650
3	8.30	66.6	29,000	2,300	42	624	52	650
4	9.00	66.6	29,000	2,300	42	624	52	650
5	10.10	66.6	29,000	2,300	42	624	52	650
6	10.40	70.1	28,000	2,000	42	624	52	650
7	11.40	70.1	28,000	2,000	42	624	52	650
8	12.50	77.4	22,000	1,800	42	624	52	650
9	13.60	84.1	19,000	1,700	42	624	52	650
10	23.80	115.1	10,500	850	42	624	52	650
11	25.80	115.1	10,500	850	42	624	52	650
12	27.50	115.1	10,500	850	42	624	52	650

Warm Fill - PET Preforms

38mm 3 Start Neck

	Preform weight (g)	Preform length (mm)	Number of Pieces in Octabin L100, W120, H114 (cm)	Number of Pieces in Carton L59, W41, H43.5 (cm)	No of Octabins in 40' HC Container	No of Cartons in 40' HC Container	No of Octabins in 15m Trailer	No of Carton boxes in 15m Trailer
1	15.00	70	16,500	1,400	42	624	52	650
2	21.00	91	12,500	1,000	42	624	52	650
3	24.00	91	12,500	1,000	42	624	52	650
4	34.80	113	8,000	650	42	624	52	650
5	38.00	113	8,000	650	42	624	52	650
6	59.20	155	4,500	350	42	624	52	650
7	64.20	155	4,500	350	42	624	52	650

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Carbonated Soft Drinks - PET Preforms

28mm PCO 1881 Short Neck

1 2

	Preform weight (g)	Preform length (mm)	Number of Pieces in Octabin L100, W120, H114 (cm)	Number of Pieces in Carton L59, W41, H43.5 (cm)	No of Octabins in 40' HC Container	No of Cartons in 40' HC Container	No of Octabins in 15m Trailer	No of Carton boxes in 15m Trailer
1	22.30	96.7	15,000	1,300	42	624	52	650
2	50.50	147	7,000	600	42	624	52	650

28mm PCO 1810 High Neck

1 2 3 4 5 6

	Preform weight (g)	Preform length (mm)	Number of Pieces in Octabin L100, W120, H114 (cm)	Number of Pieces in Carton L59, W41, H43.5 (cm)	No of Octabins in 40' HC Container	No of Cartons in 40' HC Container	No of Octabins in 15m Trailer	No of Carton boxes in 15m Trailer
1	15.50	80	21,000	1,700	42	624	52	650
2	18.30	86	18,500	1,500	42	624	52	650
3	27.00	100.7	14,000	1,100	42	624	52	650
4	39.3 (BPF)	140	7,500	650	42	624	52	650
5	47.00	138	7,500	600	42	624	52	650
6	54.00	151	7,000	550	42	624	52	650

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Hot Fill - PET Preforms

38mm 2 Start Neck

1 2 3

	Preform weight (g)	Preform length (mm)	Number of Pieces in Octabin L100, W120, H114 (cm)	Number of Pieces in Carton L59, W41, H43.5 (cm)	No of Octabins in 40' HC Container	No of Cartons in 40' HC Container	No of Octabins in 15m Trailer	No of Carton boxes in 15m Trailer
1	22.60	72.5	16,000	1,300	42	624	52	650
2	27.90	93.5	11,500	1,000	42	624	52	650
3	48.00	115.5	7,500	650	42	624	52	650

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